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(54) Title: METHOD FOR ELECTROCHEMICAL PRODUCTION OF Ni(0) PHOSPHITE AND DIPHOSPHITE COMPLEXES

(57) Abstract: Method for electrochemical production of phosphite and diphosphite Ni(0) complexes in a diaphragmless electrolyzer, containing an anode and cathode, by anode dissolution of metallic nickel in an aprotic solvent with subsequent electroreduction of nickel ions on the cathode with low hydrogen overvoltage in the presence of, for example, an equimolar amount, of phosphorus ligands, using direct or alternating current. The complexes are useful as catalysts.

WO 01/14392

METHOD FOR ELECTROCHEMICAL PRODUCTION OF Ni(0) PHOSPHITE AND DIPHOSPHITE COMPLEXES

This application claims priority from and incorporates by reference in its entirety, Russian Application No. 99/118171, filed August 20, 1999.

5 BACKGROUND OF THE INVENTION

Field of the Invention

10 The invention pertains to a method for the electrochemical production of Ni(0) phosphite or diphosphite complexes in an electrolyzer, using direct or alternating current. The invention also relates to phosphite and diphosphite complexes and their use, for example, as catalysts.

15 Description of Related Art

European Patent Application No. 0 715 890 A1 describes a method for producing a catalyst based on transition metal phosphines; B. Corain, G. Bontempeli, L. de Nardo, Gan-Antonio Mazzocchin, Inorganica Chimica Acta, 26 91978), 37, describe a method for producing a Ni (o-TTP) complex by anode dissolution of metallic nickel in acetonitrile with subsequent electroreduction of the nickel ions on a mercury cathode; M. Mori, Y. Hashimoto, Y. Ban, Tetrahedron Letters, 21 (1980), 63, describe a method for generation of a Ni (PPh₃)₄ complex by electrochemical reduction of NiCl₂(PPh₃)₄,PPh₃ in dimethylformamide (DMF) in a diaphragm electrolyzer, using a Pb cathode and a Pt anode.

25 Coordination compounds of some transition metals are active homogeneous catalysts in reactions of organic compounds, especially in hydrocyanation processes.

Electrochemical methods for production of such catalysts are especially preferred, because the sources of metal ions can be accessible and easily prepared and the electrode can be placed in an adiponitrile (ADN) synthesis reactors (in a second stage). The electrode can be fully inert and activated by supplying the necessary voltage, once there is a need for a catalyst in the process. The concentration of metal ions in solution is proportional to the total amount of charge passed through the

electrolyzer. Consequently, the amount of catalyst can be easily controlled by the amount of energy passed through the electrolyzer.

Electrochemical production of phosphite complexes of Co and Ni have been investigated. The process comprises two stages: anode dissolution of Co or Ni and 5 subsequent cathode reduction of M^{2+} in the presence of excess corresponding phosphorus ligands. Published articles on electrosynthesis of complexes are mostly devoted to investigating electrochemical behavior, some physical properties and the effect of nature of the tricovalent phosphorus ligands on the relative stability of Ni(II), Ni(I) and Ni(0) complexes. G. Bontempelli, F. Magno, G. Shiavon, B. Corain, Inorg. 10 Chem., 20 (1981), 2579.

The shortcomings of the published results on direct and indirect electrosynthesis of Ni(0) complexes include electrodeposition of a finely ground metallic nickel on the surface of the cathode, despite the 15-500-fold excess of phosphorus ligand, the low yield of substance and the low current yield. Published 15 results cannot be used as a basis for developing even a laboratory method for preparation of Ni(0) complexes.

Summary of the Invention

There is thus a desire to provide new methods of making Ni(0) complexes and 20 to provide Ni(0) complexes that are improved over those in the art.

In one embodiment, the invention provides a method for the electrochemical production of a phosphite or diphosphite Ni(0) complex comprising:

(a) dissolving metallic nickel from an anode in an aprotic solvent in 25 a diaphragmless electrolyzer containing the anode and cathode to produce Ni^{2+} nickel ions, and

(b) electroreduction of the nickel ions on the cathode in the presence of one or more phosphorus ligands by direct or alternating current, to thereby produce the complex.

In an alternate embodiment, the invention provides a method for the 30 electrochemical production of a phosphite or diphosphite Ni(0) complex comprising:

(a) dissolving metallic nickel from an anode in an aprotic solvent in a diaphragmless electrolyzer containing the anode and cathode to produce Ni^{2+} nickel ions, and

5 (b) reducing the nickel ions in solution in the presence of one or more phosphorus ligands by using a metal that is more electropositive than nickel, thereby producing oxidized nickel, and

(c) electroreducing and depositing said oxidized nickel at the cathode, thereby producing the complex.

Further objects, features, and advantages of the invention will become apparent
10 from the detailed description that follows.

Detailed Description of Preferred Embodiments

The invention pertains to an electrochemical method for producing phosphite and diphosphite $\text{Ni}(0)$ complexes in a diaphragmless electrolyzer, containing a cathode and anode, by anode dissolution of metallic nickel in an aprotic solvent with subsequent electroreduction of the nickel ions on the cathode in the presence of phosphorus ligands, using direct or alternating current.

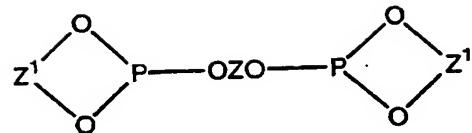
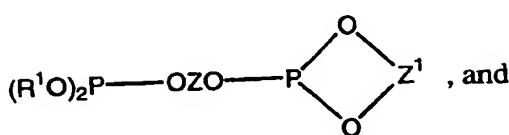
20 The anode comprises nickel as the source of the produced $\text{Ni}(0)$ complex. As discussed below, an additional anode can be used, e.g., to produce a Lewis acid. A preferred second anode is a zinc anode.

In the process of the invention, the anode can be in any form, including wire, rod, plate, or foam. Wire is often preferred because of its higher surface area.

25 The cathode preferably comprises a metal with low hydrogen overvoltage. "Low" means the overvoltage is close to the theoretical potential for hydrogen discharge. Useful metals includes platinum, gold, palladium, ruthenium, iridium, cobalt, molybdenum, nickel and iron.

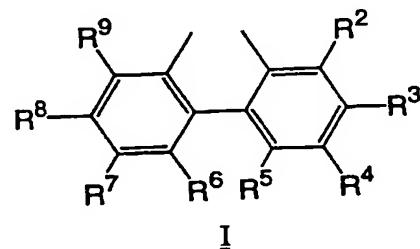
30 Any desired phosphorus ligands can be used. Suitable phosphorous ligands include bidentate phosphorous-containing ligands such as bidentate phosphites, bidentate phosphinites, bidentate phosphonites and bidentate phosphines. Most preferred ligands are bidentate phosphite ligands.

Suitable bidentate phosphite ligands are of the following structural formulae:



5 In these formulae, R^1 is phenyl, unsubstituted or substituted with one or more C_1 to C_{12} alkyl or C_1 to C_{12} alkoxy groups; or naphthyl, unsubstituted or substituted with one or more C_1 to C_{12} alkyl or C_1 to C_{12} alkoxy groups.

Z and Z^1 are independently selected from the groups consisting of structural formulae I, II, III, and IV:



wherein:

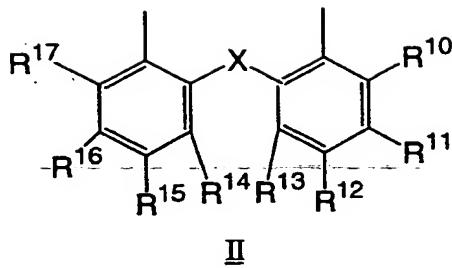
15 R^2 and R^9 are the same or different, and are selected from H, C_1 to C_{12} alkyl, and C_1 to C_{12} alkoxy;

R^3 and R^8 are the same or different, and are selected from H, C_1 to C_{12} alkyl, and C_1 to C_{12} alkoxy;

R^4 and R^7 are the same or different, and are selected from H, C_1 to C_{12} alkyl, and C_1 to C_{12} alkoxy;

R^5 and R^6 are the same or different, and are selected from H, C_1 to C_{12} alkyl, and C_1 to C_{12} alkoxy;

20



wherein:

X is O, S, CH(R¹⁸), or C(R¹⁸)(R¹⁹);

5 R¹⁰ and R¹⁷ are the same or different, and are selected from H, C₁ to C₁₂ alkyl, and C₁ to C₁₂ alkoxy;

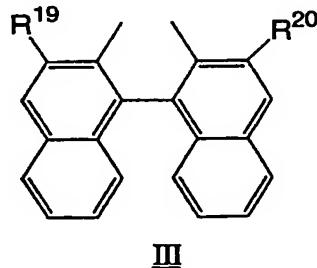
R¹¹ and R¹⁶ are the same or different, and are selected from H, C₁ to C₁₂ alkyl, and C₁ to C₁₂ alkoxy;

10 R¹² and R¹⁵ are the same or different, and are selected from H, C₁ to C₁₂ alkyl, and C₁ to C₁₂ alkoxy;

R¹³ and R¹⁴ are the same or different, and are selected from H, C₁ to C₁₂ alkyl, and C₁ to C₁₂ alkoxy; and

R¹⁸ and R¹⁹ are independently H or C₁ to C₁₂ alkyl;

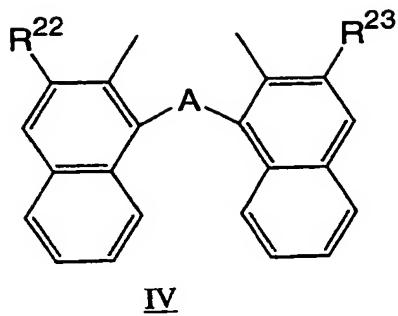
15



wherein:

20 R²⁰ and R²¹ are the same or different, and are selected from H, C₁ to C₁₂ alkyl, and C₁ to C₁₂ alkoxy; and CO₂R²²,

R²² is C₁ to C₁₂ alkyl or C₆ to C₁₀ aryl, unsubstituted or substituted with C₁ to C₄ alkyl groups. The aryl groups are preferably phenyl or naphthyl.



wherein:

A is O, S, CH(R²⁴);

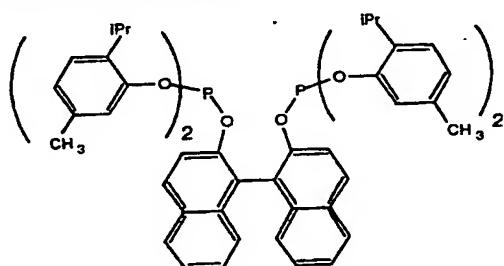
5 R²³ and R²⁴ are the same or different, and are selected from H and CO₂R²⁵;

R²⁵ and R²⁶ are H or C₁ to C₁₂ alkyl;

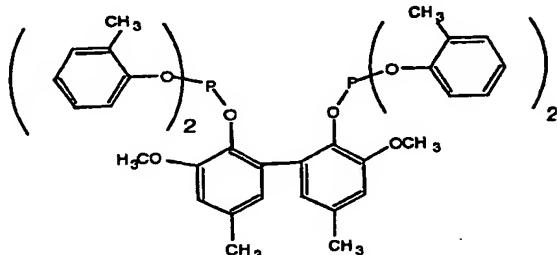
R²⁷ is C₁ to C₁₂ alkyl.

In the above structural formulae, the C₁ to C₁₂ alkyl, and C₁ to C₁₂ alkoxy groups may be straight chains or branched, substituted or unsubstituted. Any 10 substituent can be used that does not undesirably interfere with the process

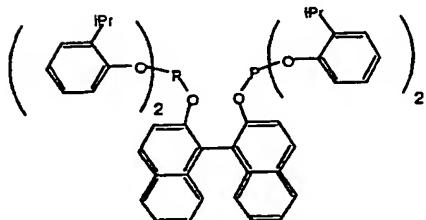
Examples of ligands that can be used in the present process include those 10 having the formulae V to XXIV, shown below.



V (where iPr is isopropyl)

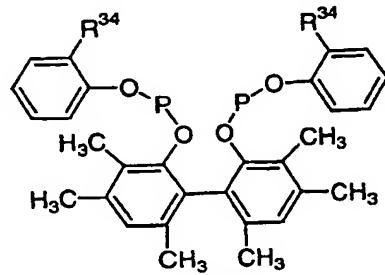


VI



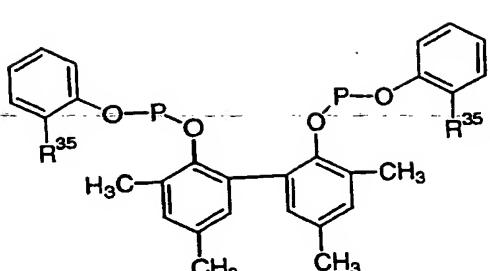
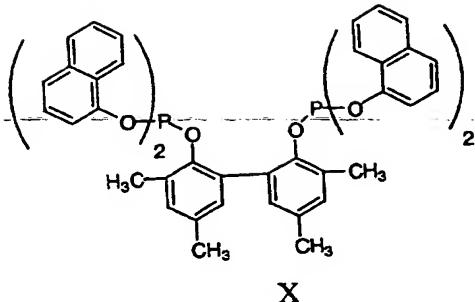
VII

(where iPr is isopropyl)



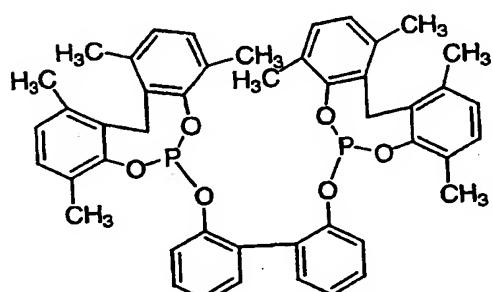
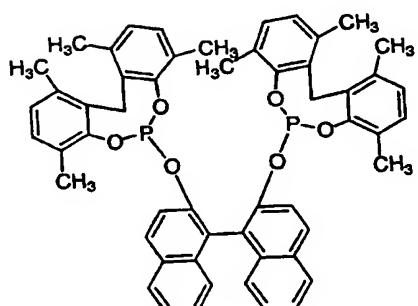
VIII

(where R³⁴ is methyl or ethyl)

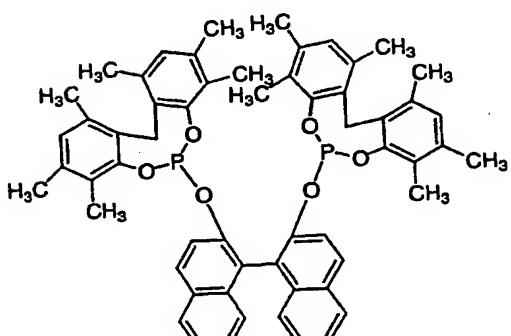
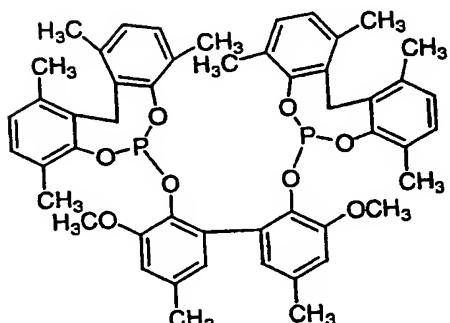
IXX

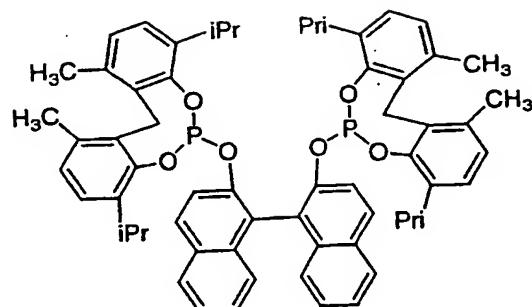
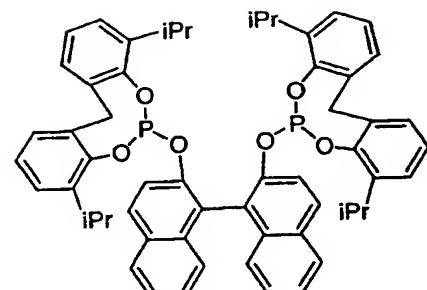
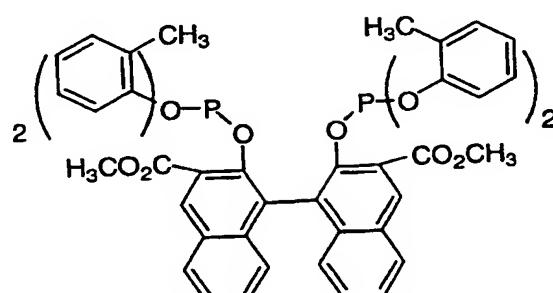
(where R^{35} is methyl, ethyl, or isopropyl)

5

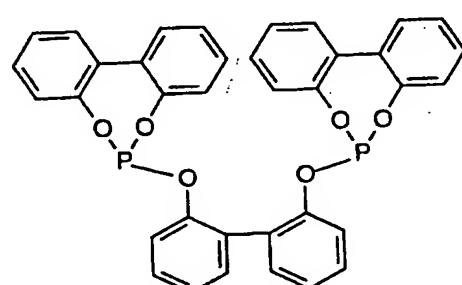
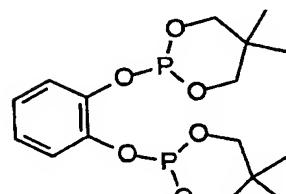
XIXII

10

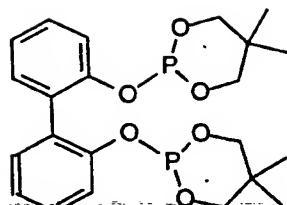
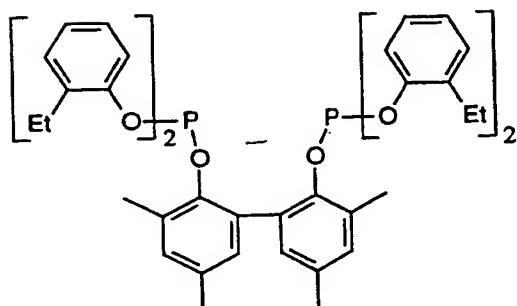
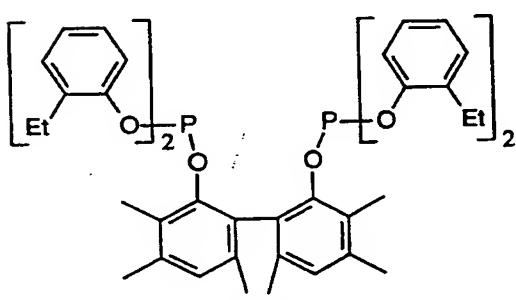
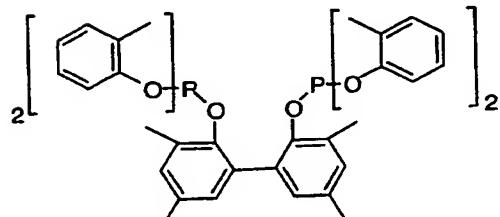
XIIIXIV

XV (where iPr is isopropyl)XVI (where iPr is isopropyl)XVII

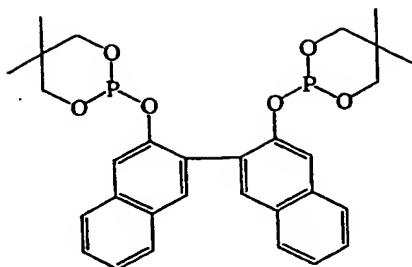
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XVIIIXIX

10

XXXXIXXIIXXIII

10

XXIV

Suitable bidentate phosphites are of the type disclosed in U. S. Patents 5,512,695, 5,512,696, 5,663,369, and 5,723,641, the disclosures of which are incorporated herein by reference. Suitable bidentate phosphinites are of the type disclosed in U. S. Patents 5,523,453 and 5,693,843, the disclosures of which are incorporated herein by reference.

Monodentate phosphites are also suitable ligands for the process of the invention. Examples of suitable monodentate phosphite ligands are shown by structures XXVII and XXVIII:



XXVII

XXVIII

wherein:

R^1 and Z are as previously defined above.

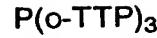
Specific examples of monodentate phosphite ligands suitable for this process 15 include the following representative examples:



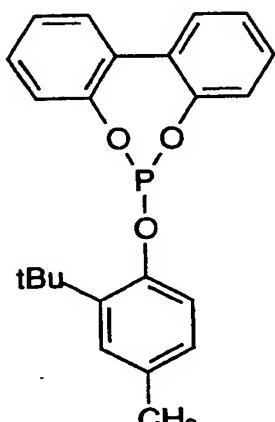
XXXIX



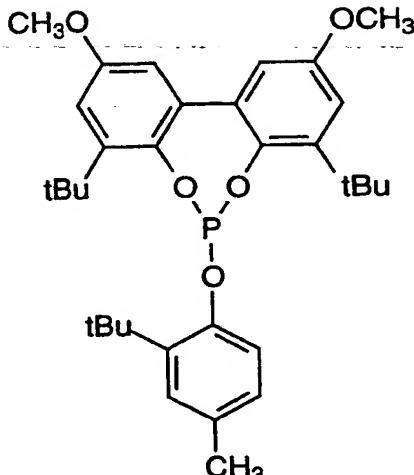
LX



LXI



LXII



LXIII

The present invention has advantages over prior methods for direct electrosynthesis of phosphite and diphosphite Ni(0) complexes, which can be used as catalysts. These advantages include:

- 5 i. obtaining higher yield, for example, from 50 to 100% phosphite and diphosphite Ni(0) complexes, depending on the nature of the ligand and the nature of the solvent;
- 10 ii. the ability to use in the cathode reaction, complex ions of nickel $Ni(acac)_2$ in acetonitrile and dimethylformamide solutions (these are weakly coordinating solvents) and Ni^{2+} ions coordinated with 3-pentenenitrile in 3-pentenenitrile solution;
- 15 iii. the ability to use cathode materials with low hydrogen overvoltage, preferably a nickel electrode;
- iv. the ability to use in the concluding stage, of electrosynthesis of Ni(0) complexes, i.e., after use of a nickel anode, of a dissolving zinc anode or anodes from group I, II, IV, V, VI, VII and VIII metals. Useful metals are not limited by but include: Na, Li, Mg, Ca, Ba, Sr, Ti, V, Fe, Cr, Mn, Co, Cu, Zn, Cd, Al, Ga, In, Sn, Pb, and Th, with Zn being preferred. This permits elimination of anode oxidation of the end

products and simultaneous introduction of a Lewis acid to the catalytic system, which favorably affects the subsequent chemical conversions with participation of the catalysts. In contrast, in European Patent Application of Rhone-Poulenc No. 0715890, the Lewis acids were introduced to the cathode chamber of the electrolyzer from the outside.

5 The present process enjoys major advantages in comparison with the prior methods: points (ii) and (iii) prevent electrodeposition of metallic nickel on the electrode surface. Also, the developed method can use phosphorus ligands in amounts that correspond to the equimolar amount of dissolved nickel.

10 The complexes thus produced are useful as catalysts, for example, for olefin hydrocyanation and alkene nitrile isomerization. Specific examples are the hydrocyanation of butadiene to produce 2-methyl-3-butenenitrile and 3-pentenenitrile, the hydrocyanation of 3-pentenenitrile to adiponitrile, and the isomerization of 2-methyl-3-butenenitrile to 3-pentenenitrile. These complexes are also potentially useful 15 as catalysts and reagents for other chemical transformation, such as coupling reactions.

20 In Examples I through XXVII that follow, electrosynthesis of phosphite and diphosphite Ni(0) complexes was run in a diaphragmless electrolyzer equipped with a water jacket, reflux condenser, and two nickel electrodes. In Example XXVIII, electrosynthesis of diphosphite Ni(0) complex was run in a diaphragmless electrolyzer equipped with a single nickel anode and a copper cathode. The solvents used should have a suitable dielectric, in which the ligands and optional electrolyte are soluble. 25 The solvents include (acetonitrile (AN), dimethylformamide (DMF), or 3-pentenenitrile (3-PN)), using Bu₄NBr as background electrolyte. A background electrolyte is a salt that adds conductivity, but does not participate in the reaction. Any desired background electrolyte can be used. For example, other organo-ammonium 30 electrolytes may be used provided that they are soluble in the solvent chosen. AN, DMF, 3-PN for preparative electrolysis and voltamperometry were purified according to generally adopted methods. 3-PN was purified by distillation under vacuum in an argon atmosphere. The solution during electrosynthesis was continuously agitated on a magnetic stirrer and scavenged with high purity argon. When electrolysis was run in the presence of acetylacetone (acac), the molar ratio of Ni²⁺:acac was 1:2, the amount of electricity corresponded to full conversion of the dissolved Ni²⁺ ions in Ni(acac)₂,

whereupon the ligand was added and an amount of electricity equivalent to the added ligand passed through.

The ingredients, e.g. solvent, liquid, and electrolyte, can be present in any proportion so long as the intended production of the Ni(0) complex is achieved.

5 A preferred molar ratio of dissolved nickel ions to phosphite ligand was $\text{Ni}^{2+}:\text{P}(\text{OR})_3 = 1:4$ to $1:20$. A preferred ratio of dissolved nickel ions to diphosphite ligand was $\text{Ni}^{2+}:\text{diphos} = 1:1$ to $1:8$. Acceptable ranges are $\text{Ni}^{2+}:\text{P}(\text{OR})_3 = 1:2$ to $1:40$; $\text{Ni}^{2+}:\text{diphos} = 2:1$ to $1:20$.

10 The ligands can be monophosphite ligand with a generic structure $\text{P}(\text{OAr})_3$ (see structure XXVII), diphosphite ligands of generic structure $(\text{ArO})_2\text{POZOP}(\text{OAr})_2$ (see structure on pg 3), or sterically hindered diphosphite ligands of the same generic structure as a nonsterically hindered ligand, with the exception that the hydrocarbyl substituents on the various aromatic rings are large enough to prevent two such ligands from simultaneously coordinating to nickel.

15 The produced complexes can have generic structures:

- (i) $\text{Ni}(\text{bidentate diphosphite})_2$,
- (ii) $\text{Ni}(\text{monodentate phosphite})_n$,

wherein $n=3$ or 4 , or

- (iii) $\text{Ni}(\text{bulky bidentate diphosphite})\text{L}_m$,

20 wherein L = a neutral electron donor ligand such as an olefin,
and $m = 1$ or 2 .

25 Preparative electrolysis and recording of voltamperograms were carried out on a PAR model 273 potentiostat/galvanostat. Analysis of the phosphite and diphosphite Ni(0) complexes was accomplished using cyclic voltamperometry on a glass-carbon electrode. The ^{31}P -NMR spectra were obtained on a Bruker WP-80SY 32.4 MHz spectrometer (internal standard 85% phosphoric acid) and by ultimate analysis.

30 Phosphite ligands based on p-trityl phosphite (p-TTP), o-trityl phosphite (o-TTP) and trimethyl phosphite ($\text{MeO})_3\text{P}$, as well a diphosphite ligands based on pyrocatechol, 2-2'-bis(phenol) and bis(naphthol) were used as ligands. Unless otherwise indicated, the ligands were prepared by methods known to those skilled in the art, such as described in U.S. Patent Nos. 5,688,986, 5,663,369, 5,512,696, and 5,512,695, or acquired from Aldrich.

Nickel and zinc anodes and nickel cathodes were preferred in the electrosynthesis processes. Galvanostatic electrolysis is one done by constant current.

The invention is illustrated by the following non-limiting examples.

5

Example I

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL AN, 0.6 g (1.86 mmol) Bu₄NBr, and 2.0 g (5.7 mmol) p-

10 TTP.

The galvanostatic electrolysis was carried out at a current of 60 mA and 25°C. 108 mAh of electricity was passed through. The 2.0 g (5.7 mmol) of p-TTP ligand was introduced after 26 mAh of electricity had been passed through. After completion of electrolysis, the electrolyte was filtered, and a three-fold volume of methanol was added to the filtrate and it was filtered again after 30 minutes. The Ni(p-TTP)₄ precipitate was washed with methanol and dried in vacuum for 5 hours. 0.3 g Ni(p-TTP)₄ was isolated. Current yield (CY) – 15%.

15

Example II

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL AN, 0.6 g (1.86 mmol) Bu₄NBr, 0.12 g (1.2 mmol) acetylacetone (acac), and 2.0 g (5.7 mmol) p-TTP.

20

The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 96 mAh of electricity was passed through. The 2.0 g (5.7 mmol) of p-TTP ligand was introduced after 20 mAh of electricity had been passed through. The complex was isolated as described in Example I. 0.48 g Ni(p-TTP)₄ was isolated. Current yield (CY) – 24%.

25

30

Example III

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL DMF, 0.6 g (1.86 mmol) Bu₄NBr, and 2.0 g (5.7 mmol) p-TTP.

5 The galvanostatic electrolysis was carried out at a current of 60 mA and 25°C. 136 mAh of electricity was passed through. The 2.0 g (5.7 mmol) of p-TTP ligand was introduced after 60 mAh of electricity had been passed through. The complex was 10 isolated as described in Example I. < 0.1 g Ni(p-TTP)₄ was isolated. Current yield (CY) < 5%.

Example IV

15 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL DMF, 0.6 g (1.86 mmol) Bu₄NBr, 0.3 g (3 mmol) acetylacetone (acac), and 2.0 g (5.7 mmol) p-TTP. ACAC is a ligand for the Ni²⁺ which is generated electrochemically.

20 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 156 mAh of electricity was passed through. The 2.0 g (5.7 mmol) of p-TTP ligand was introduced after 80 mAh of electricity had been passed through. The complex was isolated as described in Example I. 1.0 g Ni(p-TTP)₄ was isolated. Current yield (CY) equals 50%.

25

Example V

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged 30 to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 2.0 g (5.7 mmol) p-TTP.

5 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 111 mAh of electricity was passed through. The 2.0 g (5.7 mmol) of p-TTP ligand was introduced after 35 mAh of electricity had been passed through. Ni(p-TTP)₄ was not isolated. Current yield (CY) – 37.7%. The current yield was calculated based on the voltamperogram according to the equation of Rendels-Shevchik, see Z. Galyus, Theoretical Fundamentals of Electrochemical Analysis. Translation. Moscow. Mir. Publishers 1974, page 133.

Example VI

10 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, 0.12 g (1.2 mmol) acetylacetone (acac), and 2.0 g (5.7 mmol) p-TTP.

15 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 104 mAh of electricity was passed through. The 2.0 g (5.7 mmol) of p-TTP ligand was introduced after 28 mAh of electricity had been passed through. Ni(p-TTP)₄ was isolated, as described in Example I. 0.75 g Ni(p-TTP)₄ was isolated. Current yield (CY) – 37.0% and 52.8% (determined before isolation, based on the voltamperogram according to the Rendels-Shevchik equation). 15.8% of the complex was lost during isolation.

Example VII

25 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, 0.12 g (1.2 mmol) acetylacetone (acac), and 2.0 g (5.7 mmol) o-TTP.

30 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 117 mAh of electricity was passed through. The 2.0 g (5.7 mmol) of o-TTP ligand was introduced after 40 mAh of electricity had been passed through. Ni(o-TTP)₄ was not

isolated. Current yield (CY) 26.0% (determined on the voltamperogram according to the Rendels-Shevchik equation).

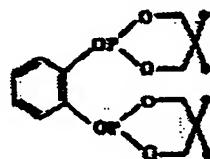
Example VIII

5 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 1.0 g (8.1 mmol) (MeO)₃P.

10 Galvanostatic electrolysis was run at a current of 60 mA and 25°C. 120 mAh of electricity was passed through. The 1.0 g (8.1 mmol) (MeO)₃P ligand was introduced after 17 mAh of electricity was passed through. The complex was isolated as described in Example 1. 0.3 g Ni[(MeO)₃P]₄ was isolated. The current yield (CY) - 100%. (CY was determined based on the voltamperogram according to the Rendels-Shevchik equation).

Example IX

Electrosynthesis of diphosphite Ni(0) complexes based on pyrocatechol derivatives (PD)



20

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, 0.12 g (1.2 mmol) acetylacetone (acac), 0.8 g (2.1 mmol) PD. These reagents were obtained from Aldrich Chemical Company.

The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 89 mAh of electricity was passed through. The 0.8 g (2.1 mmol) of PD ligand was introduced after 28 mAh of electricity had been passed through. The complex was isolated as described in Example 1. 0.45 g Ni(PD)₂ was isolated. Current yield (CY) 5 100.0%. CY was determined from the voltamperogram according to the Rendels-Shevchik equation.

Example X

10 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 1.05 g (2.8 mmol) PD.

15 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 100 mAh of electricity was passed through. The 1.05 g (2.8 mmol) of PD ligand was introduced after 20 mAh of electricity had been passed through. The Ni(PD)₂ was not isolated. Current yield (CY) 100.0%. CY was determined from the voltamperogram according to the Rendels-Shevchik equation.

20

Example XI

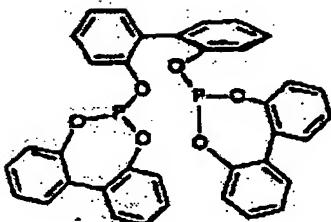
Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 20 mL AN, 0.6 g (1.86 mmol) Bu₄NBr, 0.12 g (1.2 mmol) acac, 25 and 1.05 g (2.8 mmol) PD.

25 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 91 mAh of electricity was passed through. The 1.05 g (2.8 mmol) of PD ligand was introduced after 20 mAh of electricity had been passed through. The Ni(PD)₂ complex was not isolated. Current yield (CY) 100.0%. CY was determined from the 30 voltamperogram according to the Rendels-Shevchik equation.

Example XII

Electrosynthesis of diphospite nickel (0) complexes based on 2,2'-biphenol derivatives

Ligand A



5

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged 10 to the electrolyzer: 40 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 1.3 g (2.12 mmol) ligand A. Ligand A was prepared analogous to the literature method (P. Pringle, et al., J. Chem. Soc., Chem. Commun. (1991), (12), 803-4).

The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 102 mAh of electricity was passed through. The 1.3 g (2.12 mmol) of ligand A was 15 introduced after 20 mAh of electricity had been passed through. The complex Ni(A)₂ was not isolated. Current yield (CY) was 36.3%. CY was determined from the voltamperogram according to the Rendels-Shevchik equation.

Example XIII

20 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 30 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, 0.12 g (1.2 mmol) acac, and 1.3 g (2.12 mmol) ligand A.

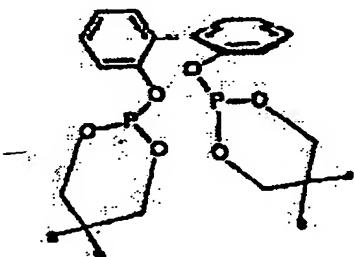
25 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 99 mAh of electricity was passed through. The 1.3 g (2.12 mmol) ligand A was introduced after 20 mAh of electricity had been passed through. The complex Ni(A)₂

was isolated as described in Example I. 0.3 g Ni(A)₂ was isolated. Current yield (CY) 44.4.0%. According to ³¹P-NMR, the isolated product contained 75% diphosphite Ni(0) complex and 25% of the initial ligand A.

5

Example XIV

Ligand B



Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer 10 (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 20 mL AN, 0.6 g (1.86 mmol) Bu₄NBr, 0.12 g (1.2 mmol) acac, and 1.3 g (2.88 mmol) ligand B. Ligand B was prepared analogous to the method described in Batalova, T. A., et al., Russ. J. Gen. Chem. (1998), 68(10), 1570-1579.

15 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 112 mAh of electricity was passed through. The 1.3 g (2.88 mmol) of ligand B was introduced after 22 mAh of electricity had been passed through. The Ni(B)₂ was isolated as described in Example I. 0.77 g Ni(B)₂ was isolated. Current yield (CY) 59.0%.

Diphosphite ligands:

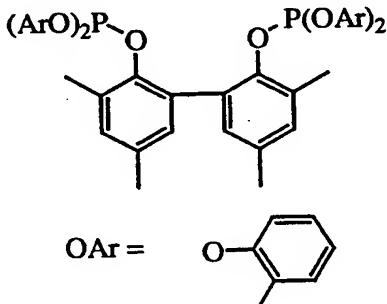
Ligand 115A	Ligand 115B	Ligand 115C
OAr =	OAr =	OAr =
Molecular weight: 730.78	Molecular weight: 814.94	Molecular weight: 786.89

The sterically hindered diphosphite ligands are prepared by methods known to those skilled in the art. For instance, the preparation of ligand 115A is described in 5 WO 9906358. Ligands 115B and 115C were prepared similarly from ClP(O-2-EtC₆H₄)₂ and 3, 3', 4, 4', 6, 6-bis-2,2'-phenol or 3,3'; 5, 5'-bis-2, 2'-phenol, respectively.

In the case of sterically hindered bis(phosphite) ligands 115A, 115B and 115C, the complexes (115A)₂Ni, (115B)₂Ni, or (115C)₂Ni could not be prepared. In examples XV, XVI and XVII, the possibility of formation of 115ANi(3-PN)_x, 10 115BNi(3-PN)_x and 115CNi(3-PN)_x complexes was demonstrated.

Example XV

Ligand 115A



15

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a

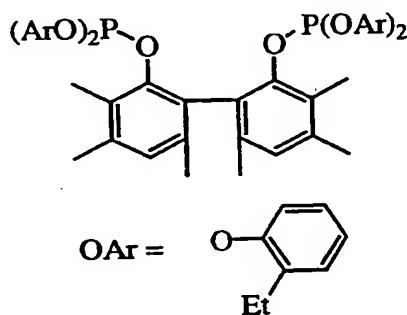
nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 25 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 1.84 g (1.15 mmol) 115A.

5 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 92 mAh of electricity was passed through. The 1.84 g (1.15 mmol) of ligand 115A was introduced after 30 mAh of electricity had been passed through. Complex 115ANi(3-PN)_x was not isolated. Substance yield (SY) and current yield (CY) were 66.0% (determined according to the voltamperogram).

10

Example XVI

Ligand 115B



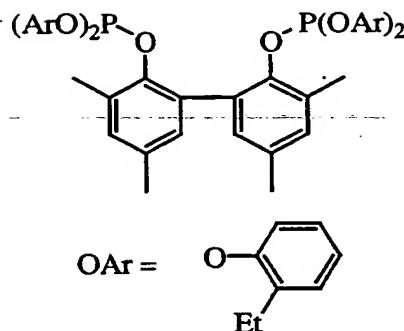
15 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 25 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 0.74 g (0.9 mmol) 115B.

20 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 77 mAh of electricity was passed through. The 0.74 g (0.9 mmol) of ligand 115B was introduced after 28 mAh of electricity had been passed through. Complex 115BNi(3-PN)_x was not isolated. Substance yield (SY) and current yield (CY) were 46.8% (determined according to the voltamperogram).

25

Example XVII

Ligand 115C



5 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 4 cm²). The following were charged to the electrolyzer: 25 mL E-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 0.72 g (0.92 mmol) 115C.

10 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 78 mAh of electricity was passed through. The 0.72 g (0.92 mmol) ligand 115C was introduced after 28 mAh of electricity had been passed through. Complex 115CNi(3-PN)_x was not isolated. Substance yield (SY) and current yield (CY) were 77.9% (determined according to the voltamperogram).

15 Electrosynthesis of LNi(crotyl)CNZnBr₂ complexes based on 2,2'-biphenol derivatives, 115A, 115B and 115C ligands.

Example XVIII

Ligand 115A

20 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 25 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 1.0 g (1.37 mmol) 115A.

Galvanostatic electrolysis was run at a current of 60 mA and 25°C. 144 mAh of electricity was passed through. The 1.0 g (1.15 mmol) ligand 115A was introduced

after 30 mAh of electricity had been passed through. After 104 mAh of electricity had been passed through, the Ni anode was replaced with Zn and electrolysis continued. After dissolution of the Zn anode (surface area 4 cm²) (amount of electricity 40 mAh), electrolysis was stopped and the electrolyte analyzed without isolation of 5 115ANi(crotyl)CNZnBr₂. The substance yield was 65.8%. Current yield 42.7% (determined according to the voltamperogram).

Example XIX

Ligand 115B

10 — Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 25 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 0.45 g (0.55 mmol) 115B.

15 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 76.5 mAh of electricity was passed through. The 0.45 g (0.55 mmol) ligand 115B was introduced after 30 mAh of electricity had been passed through. After 61.5 mAh of electricity had been passed through, the Ni anode was replaced with Zn and electrolysis continued. After dissolution of the Zn anode (surface area 4 cm²) (amount 20 of electricity 15 mAh for formation of 0.5 equivalent M of ZnBr₂), electrolysis was stopped and the electrolyte analyzed without isolation of 115BNi(crotyl)CNZnBr₂. The substance yield was 62.2%. Current yield 41.5% (determined according to the voltamperogram).

25

Example XX

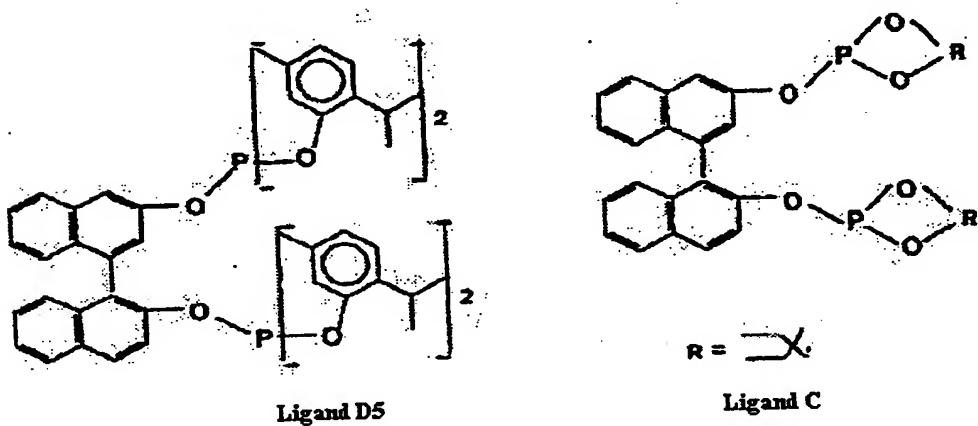
Ligand 115C

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged 30 to the electrolyzer: 25 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 0.88 g (1.12 mmol) 115C.

The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 92.0 mAh of electricity was passed through. The 0.88 g (1.12 mmol) ligand 115C was introduced after 31 mAh of electricity had been passed through. After 61.0 mAh of electricity had been passed through, the nickel anode was replaced with zinc and electrolysis continued. After dissolution of the Zn anode (surface area 4 cm²) (amount of electricity 31 mAh for formation of 0.5 equivalent M of ZnBr₂), electrolysis was stopped and the electrolyte analyzed without isolation of 115CNi(crotyl)CNZnBr₂. The substance yield and current yield were 67.8% (determined according to the voltamperogram).

10

Electrosynthesis of diphosphite nickel (0) complexes based
on bis(naphthol) derivatives



15 As in the case of the bis(phosphite) ligands 115A, 115B and 115C, ligand D5 is sterically hindered and the complex (D5)₂Ni cannot be prepared for it. In Examples XXI – XXV, the production of D5Ni (3PN)_x and D5Ni(crotyl)(CNZnBr₂) complexes is demonstrated.

20

Example XXI

Ligand D5

5 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 0.5 g (0.53 mmol) D5.

10 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 60 mAh of electricity was passed through. The 0.5 g (0.53 mmol) of ligand D5 was introduced after 30 mAh of electricity had been passed through. The D5Ni (3-PN)_x complex was not isolated. The substance yield and current yield were 48.5% (determined according to the voltamperogram).

Example XXII

Ligand D5

15 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 0.5 g (0.53 mmol) D5.

20 The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 64 mAh of electricity was passed through. The 0.5 g (0.53 mmol) ligand D5 was introduced after 34 mAh of electricity had been passed through. The D5Ni (3-PN)_x complex was not isolated. The substance yield was 56.6%. Current yield was 42.5% (determined according to the voltamperogram).

Example XXIII

Ligand D5

25 Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged

to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 0.5 g (0.53 mmol) D5.

The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 104 mAh of electricity was passed through. The 0.5 g (0.53 mmol) of ligand D5 was introduced after 34 mAh of electricity had been passed through. The D5Ni-(3-PN)_x complex was not isolated. The substance yield 56.6%. Current yield 42.5% (determined according to the voltamperogram).

Example XXIV

Ligand D5

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 0.5 g (0.53 mmol) D5.

The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 112 mAh of electricity was passed through. The 0.5 g (0.53 mmol) of ligand D5 was introduced after 30 mAh of electricity had been passed through. After 30 mAh of electricity had been passed through, the nickel anode was replaced with Zn and the electrolysis continued. After dissolution of the Zn anode (surface area 5 cm²) (amount of electricity 82 mAh), electrolysis was stopped and the electrolyte analyzed without isolating the D5Ni(crotyl)CNZnBr₂ complex. Substance yield was 58.2%. Current yield 33.6% (determined according to the voltamperogram).

25

Example XXV

Ligand D5

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, and 1.0 g (1.06 mmol) D5.

The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 326 mAh of electricity was passed through. The 1.0 g (1.06 mmol) of ligand D5 was introduced after 59 mAh of electricity had been passed through. After 59 mAh of electricity had been passed through, the Ni anode was replaced with Zn and the electrolysis continued. After dissolution of the Zn anode (surface area 5 cm²) (amount of electricity 267 mAh), electrolysis was stopped and the electrolyte analyzed without isolation of D5Ni(crotyl)CNZnBr₂ complex. Substance yield was 76.1%. Current yield 38.1% (determined according to the voltamperogram).

10

Example XXVI

Ligand C

Galvanostatic electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, 1.12 g (1.2 mmol) acac, and 1.6 g (1.2 mmol) C.

The galvanostatic electrolysis was run at a current of 60 mA and 25°C. 98 mAh of electricity was passed through. The 1.6 g (2.9 mmol) of ligand C was introduced after 20 mAh of electricity had been passed through. 0.3 g NiC₂ was isolated. Substance yield 54.8% (determined according to the voltamperogram).

Electrosynthesis of phosphite Ni(0) complexes, using alternating current
Frequency of alternating current 50 Hz

25

Example XXVII

Preparative electrolysis was run in a glass diaphragmless electrolyzer (volume 50 mL) with a Ni anode in the form of a wire (surface area 5 cm²) and a nickel cathode in the form of a wire (surface area 5 cm²). The following were charged to the electrolyzer: 20 mL 3-PN, 0.6 g (1.86 mmol) Bu₄NBr, 0.12 g (1.2 mmol) acac, and 2.0 g (5.7 mmol) p-TTP.

Electrolysis was run on a symmetric alternating current of 120 mA at 25°C. 234 mAh of electricity was passed through. 2.0 g (5.7 mmol) p-TTP ligand was

introduced after 36 mAh of electricity had been passed through. The complex $\text{Ni}(\text{p-TTP})_4$ was not isolated. Substance yield was 39%. Current yield was 14.8% (determined according to the voltamperogram).

5

Example XXVIII

Preparative electrolysis was run in a glass diaphragmless electrolyzer (volume 200 mL) with a Ni anode in the form of a 0.64 cm diameter rod and a copper cathode in the form of a wire. A silver wire reference electrode was used to control the anode voltage. The following were charged to the electrolyzer: 100 grams 3-PN, 11.703 grams of ligand V, 11.37 gr of ZnCl_2 , 1.394 gr of finely divided zinc powder. The ZnCl_2 was used to increase the conductivity of the solution. The zinc was used to reduce the Ni^{+2} in solution to $\text{Ni}(0)$ by the reaction:



The ligand: $\text{Ni}(0)$ is the active catalyst.

15

The Zn^{+2} is then reduced at the cathode and plates out as $\text{Zn}(0)$.

The zinc can be replaced with iron or any other reducing metal which is more electropositive than nickel. The reducing metal is preferably finely divided.

20

Electrolysis was run at a DC voltage of 1.8 volts (Vs the Ag electrode). The current was 10 to 20 millamps. The solution temperature was controlled between 40 to 43° C. A dark orange color was observed after 392 coulombs. A sample taken after 560 coulombs of current indicated 0.025 wt% elemental nickel in solution as catalyst. Total current passed through the solution was 672 coulombs. Current yield to active catalyst was 18%.

25

Although the invention has been described above in detail for the purpose of illustration, it is understood that the skilled artisan may make numerous variations and alterations without departing from the spirit and scope of the invention defined by the following claims.

30

WHAT IS CLAIMED IS:

1. A method for the electrochemical production of a phosphite or diphosphite Ni(0) complex comprising
 - (a) dissolving metallic nickel from an anode in an aprotic solvent in a diaphragmless electrolyzer containing the anode and cathode to produce Ni^{2+} nickel ions, and
 - (b) electroreduction of the nickel ions on the cathode in the presence of one or more phosphorus ligands by direct or alternating current, to thereby produce the complex.
2. A method according to claim 1, wherein the cathode comprises a metal selected from the group consisting of platinum, gold, palladium, ruthenium, iridium, cobalt, molybdenum, nickel, and iron.
3. A method according to claim 1, wherein the produced complex contains a phosphite ligand of the formula $\text{P}(\text{OR})_3$, where R is an alkyl radical containing from 1 to 10 carbon atoms, an aryl group, or a hydrocarbyl radical containing from 1 to 20 carbon atoms, or a diphosphite ligand wherein two phosphite moieties are linked by a substituted or unsubstituted pyrocatechol, bis (phenol), or bis(naphthol).
4. A method according to claim 1, wherein the mole ratio between the nickel ions and the phosphorus ligands in the complex produced is 1:4 in the case of phosphite ligands, 1:2 in the case of diphosphite ligands, or 1:1 in the case of sterically hindered diphosphite ligands.
5. A method according to claim 1, wherein the dissolving and the electroreduction occurs in a solution comprising one or more of acetonitrile, dimethylformamide, and 3-pentenenitrile.

6. A method according to claim 1, wherein the dissolving and electroreduction occurs in the presence of acetylacetone.
7. A method according to claim 6, wherein the molar amount of acetylacetone equals the amount of Ni^{2+} ions dissolved during a preliminary electrolysis.
8. A method according to claim 1, wherein the anode has a current density of 1-20 mA/cm^2 .
9. A method according to claim 1, wherein the cathode has a current density of 1-15 mA/cm^2 .
10. A method according to claim 1, wherein the electroreduction is conducted at a temperature of -10°C to 40°C.
11. A method according to claim 1, wherein the electroreduction is run with a second dissolving anode in addition to that containing nickel used in step (a), chosen from group II, IV, V, VI, VII, and VIII metals.
12. A method according to claim 11, wherein the second dissolving anode comprises zinc and the cathode comprises nickel.
13. A method according to claim 12, wherein the ratio of surface area of the Zn anode to the Ni cathode is about 1:1.
14. A method according to claim 12, wherein the amount of dissolved Zn^{2+} ions from the Zn anode is approximately equal to the amount of the formed $\text{Ni}(0)$ complex.
15. A method according to claim 1, wherein alternating current is used in the electroreduction.

16. A complex produced according to the method of claim 1.
17. A method of olefin hydrocyanation or alkene nitrile isomerization comprising using a complex produced according to claim 1 as a catalyst, to hydrocyanate or isomerize an olefin or nitrile.
18. A method for the electrochemical production of a phosphite or diphosphite Ni(0) complex comprising
 - (a) dissolving metallic nickel from an anode in an aprotic solvent in a diaphragmless electrolyzer containing the anode and cathode to produce Ni^{2+} nickel ions, and
 - (b) reducing the nickel ions in solution in the presence of one or more phosphorus ligands by using a metal that is more electropositive than nickel, thereby producing oxidized nickel, and
 - (c) electroreducing and depositing said oxidized nickel at the cathode, thereby producing the complex.

INTERNATIONAL SEARCH REPORT

Int. Application No
PCT/US 00/22527

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C07F15/04 B01J31/18 C07C253/10 B01J37/34

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 C07F B01J C07C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	EP 0 715 890 A (RHONE POULENC CHIMIE) 12 June 1996 (1996-06-12)	
A	WO 97 24184 A (RHONE POULENC FIBRES) 10 July 1997 (1997-07-10)	
A	WO 96 39455 A (MAXDEM INC) 12 December 1996 (1996-12-12)	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
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T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

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Date of the actual completion of the international search

15 November 2000

Date of mailing of the international search report

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 00/22527

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